

# FORANE<sup>®</sup> R427A.

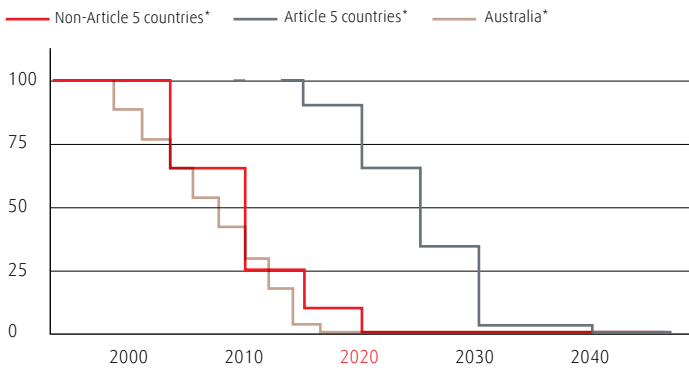
Zero ozone depletion potential  
replacement for R22.



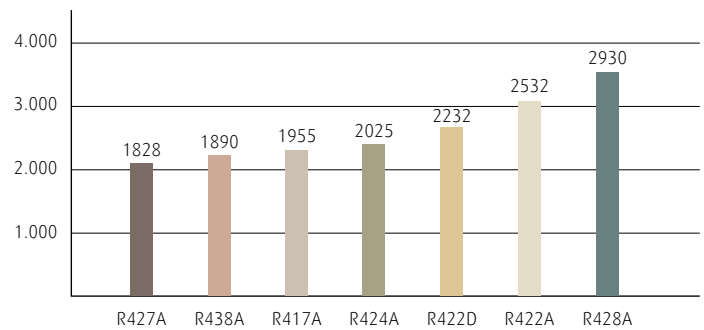
# FORANE<sup>®</sup> R427A.

## Zero ODP replacement for R22.

HCFC phase-down schedule (in %)



GWP of some common HFC refrigerants



### The environmental challenge

For over twenty years, the hydrochlorofluorocarbon (HCFC) R22 has been an extremely useful refrigerant gas across a wide range of air conditioning and refrigeration applications.

Like all HCFCs, however, R22 has been shown to deplete the ozone layer and is being phased out globally under the Montreal Protocol. At the same time, refrigeration solutions offering improved environmental performance are rapidly moving up the corporate sustainability agenda. These developments are fuelling demand for retrofit refrigerant gas solutions suited to existing R22 refrigeration and air conditioning equipment. The aim is to provide satisfactory cooling performance with zero ozone depletion potential (ODP) and lower global warming potential (GWP).

### The zero-ODP solution

Developed by Arkema, Forane<sup>®</sup> R427A is the ideal retrofit solution for many existing R22 systems across a wide range of applications, including low- and medium-temperature refrigeration equipment and air conditioning systems. R427A is a 100% HFC blend, containing no hydrocarbons. Since its introduction some years ago, this zero-ODP hydrofluorocarbon (HFC) blend has been shown to be as efficient as R22, thus combining environmental gains with similar energy costs. A relatively straightforward retrofit process adds to the appeal of this solution.

	R22	R427A
Gas type	HCFC	HFC blend of R134a/R125/R32/R143a
Preferred oil	Mineral (MO) or alkylbenzene (AB)	Polyolester (POE)
ASHRAE safety classification	A1 – non-toxic & non-flammable	A1 – non-toxic & non-flammable
Boiling point @ 1atm	-41°C	-43°C
Critical temperature	96°C	86°C
Critical pressure	4990 kPa	4390 kPa
Ozone depletion potential (ODP)	0.055	0
GWP**	1500	1828

\* As defined by the Montreal Protocol Article 5 are developing countries, non-Article 5 are developed countries.

\*\*GWP = Global Warming Potential (IPCC 1996).

Forane<sup>®</sup> is a registered trademark of Arkema.



## Benefits at a glance

### Broad application spectrum

- Low and medium temperature commercial refrigeration equipment
- Commercial and domestic air conditioning systems
- Selective industrial refrigeration systems

### Lower environmental impact

- Zero ozone depletion potential
- Non-toxic and non-flammable
- Lower GWP than many R22 replacements

### Easy, fast retrofit process

- No need to replace expensive equipment during the retrofit process
- High tolerance to residual MO or AB oils

### Impressive performance

- Cooling capacity, coefficient of performance, mass flow and operating pressure similar to R22
- Power consumption similar to R22
- Lower discharge temperatures, extending equipment life

## Retrofit made easy

BOC does not recommend mixing R427A and R22. Therefore the original R22 charge should be recovered without releasing to the atmosphere. We strongly recommend that you overhaul your refrigeration system (filter drier and seals included) during the retrofit operation.

Drain the existing oil, and replace with a POE lubricant. In most cases no time-consuming circuit rinsing is required.

Add R427A, with an initial charge of 95% of the original weight. This can be topped up to 100% as needed.

R427A (like other gases such as R407C) is a zeotrope. Therefore it must be charged in the liquid phase to prevent fractionation. R427A does have a moderate glide, although this can normally be managed by a minor adjustment to the expansion device. R427A is generally not suitable for systems with flooded evaporators.

## Trusted partner

BOC is one of the largest distributors of refrigerants. For more than 40 years, we have been a trusted partner of refrigeration and air conditioning companies across the South Pacific.

Our broad product range spans both traditional fluorocarbon and natural refrigerants in a wide range of packages. R427A is commonly available in cylinders. For larger volumes, it is also available in drum tanks.

Our high-quality operations and vast distribution networks ensure the quality and availability of our products. We also offer a range of complementary services, including technical support and legislative compliance assistance.

# Getting ahead through innovation.

With its innovative concepts, BOC is playing a pioneering role in the global market. As a technology leader, it is our task to constantly raise the bar. Traditionally driven by entrepreneurship, we are working steadily on new high-quality products and innovative processes.

BOC offers more. We create added value, clearly discernible competitive advantages and greater profitability. Each concept is tailored specifically to meet our customers' requirements – offering standardised as well as customised solutions. This applies to all industries and all companies regardless of their size.

If you want to keep pace with tomorrow's competition, you need a partner by your side for whom top quality, process optimisation and enhanced productivity are part of daily business. However, we define partnership not merely as being there for you but being with you. After all, joint activities form the core of commercial success.

BOC – ideas become solutions.