

# EAT SLEEP WELD REPEAT

→ Aus Catalogue Jun-Jul 2015



**WIN**  
this great  
welding combo  
See page 7 for details.



# WELDING



## Binzel MIG 4m Grip Torches

Part No.	Description	Exc. GST	Inc. GST
1 002.0605	MB15AK	\$104.12	\$114.53
2 012.0252	MB24KD	\$176.67	\$194.34
3 014.0335	MB36KD	\$214.52	\$235.97



## BOC Smootharc 13 Electrodes

- All-round general-purpose electrode
- Reduced spatter and minimal ripple in the weld puddle with quick solidifying slag
- Ideal for welding in overhead and vertical positions

Part No.	Description	Exc. GST	Inc. GST
187145	2.5 mm diameter, 5 kg box	\$61.57	\$67.73
187146	3.2 mm diameter, 5 kg box	\$49.47	\$54.42
187147	4.0 mm diameter, 5 kg box	\$43.46	\$47.81

## BOC Smootharc 24 Electrodes

BOC's Smootharc electrodes offer the most demanding operator quality, performance and control. A smooth, flat profile achieves superior edge tie-in, cutting the risk of undercut.

- High recovery rate improves productivity
- Low emissions provide a safer operator environment

Part No.	Description	Exc. GST	Inc. GST
186166	3.2 mm diameter, 6 kg box	\$52.45	\$57.70
186167	4.0 mm diameter, 6 kg box	\$46.01	\$50.61

## BOC Smootharc S 312 Electrodes

- Excellent operator appeal, low spatter arc, smooth weld bead surface and self-releasing slag
- Hermetically sealed cans ensure product dryness
- Smootharc S 312 welds all steels and can be used to join stainless steel to mild steel

Part No.	Description	Exc. GST	Inc. GST
188122	2.5 mm diameter, 2.5 kg can	\$252.41	\$277.65
188123	3.2 mm diameter, 3.0 kg can	\$285.25	\$313.78

## 3M Welding Helmets

### 3M™ Speedglas™ Welding Helmet 100V

- Made in Sweden with an industry leading 3 year warranty on lens
- New shade 3 grind feature
- New smooth ratchet head harness
- High impact to Australian & New Zealand Standards (AS/NZS 1337)
- Speedglas optical quality and comfort
- Dark shades can be increased using upgrade plates
- TST (TIG Sensor Technology) reacts down to 10 amps
- Shades 3/8-12 with 45×93mm viewing area



Part No.	Description
A AWS751120	Speedglas 100V Ninja
B AWS751620	Speedglas 100V Trojan Warrior
C AWS751720	Speedglas 100V Aces High
D AWS752220	Speedglas 100V X-Terminator
E AWS752420	Speedglas 100V Razor Dragon
F AWS752520	Speedglas 100V Ice Hot
G AWS752620	Speedglas 100V Raging Skull
H AWS752720	Speedglas 100V Combat

**\$325<sup>71</sup>**  
**\$296.10** Exc. GST Inc. GST



2 year warranty

### 3M™ Welding Helmet 10V

- Longest warranty in its class - 2 years
- Only 390 grams
- Three most commonly used dark shades 3/10-12
- Rated for Stick, MIG & TIG >20A
- Large viewing area 93×44 mm
- Compliant with AS/NZS1338.1 & AS/NZS1337.1

Part No. AWS101110

**\$157<sup>41</sup>**  
**\$143.10** Exc. GST Inc. GST

## 3M™ Speedglas™ Welding Helmet Series 9100XX – While stocks last!

- Made in Sweden with an industry leading 3 year warranty on lens
- Largest viewing area on the market (73×107mm lens + SideWindows)
- Highest possible optical classification (1/1/1)
- High impact to Australian & New Zealand Standards (AS/NZS 1337.1)
- Advanced TST (TIG Sensor Technology) reacts down to an industry leading 1 amp
- Peripheral side windows for enhanced vision
- Weld, cut, outdoor, grind, hidden arc and tack (AS/NZS1338.1)
- Shades 3/5, 8, 9-13



### 3M™ Speedglas™ Welding Helmet 9100XX

Exhaust vents to assist in removing exhaled air.

Part No. AWS501825

**\$602<sup>91</sup>**  
**\$548.10** Exc. GST Inc. GST



### 3M™ Speedglas™ Flip-up Welding Helmet 9100XX FX

Flip-up mechanism reveals a clear high impact grinding visor (AS/NZS1337.1)

Part No. AWS541825

**\$771<sup>21</sup>**  
**\$701.10** Exc. GST Inc. GST

NEW upgraded Adflo is super light with rapid charge



### 3M™ Speedglas™ Flip-Up Welding Helmet 9100XX FX Air with Adflo Powered Air Respirator

- Required minimum protection factor of 50
- Revolutionary powered airflow delivery results in improved respiratory protection and comfort (AS/NZS1716)
- Two adjustable air flow settings 170/200 litres per minute
- Flip-up mechanism reveals a clear high impact grinding visor (AS/NZS1337.1)
- Carry bag included

Part No. AWS547725

**\$2008<sup>71</sup>**  
**\$1826.10** Exc. GST Inc. GST

## Easyflo Silver Brazing Flux Paste

Preferred general purpose flux, suitable for most engineering materials. Also suitable for use with all ProSilver alloys. Residue soluble in hot water or 10% caustic soda.

- Temperature range 550-800°C
- 250g



Part No. **\$15<sup>57</sup>** Inc. GST  
 EFL0FLUX **\$14.15** Exc. GST

## BOC Smootharc Nozzle Dip Anti-Spatter Gel

- Prevents weld spatter from adhering to metal surfaces and welding components
- Ideal for steels, aluminium and alloys
- 400g



Part No. 1467/400  
**\$10<sup>78</sup>** Inc. GST  
**\$9.80** Exc. GST

## BOC Smootharc Anti-Spatter Spray

- Prevents weld spatter from adhering to metal surfaces and welding components
- Ideal for steels, aluminium and alloys
- Non-flammable
- Paintable formula produces uniform spray without bubbles
- 20 litre



Part No. **\$128<sup>65</sup>** Inc. GST  
 1407/51 **\$116.95** Exc. GST

## BOC Smootharc Heavy-Duty Anti-Spatter

- Prevents weld spatter from adhering to metal surfaces and welding components
- Ideal for steels, aluminium and alloys
- Non-flammable
- Paintable formula produces uniform spray without bubbles
- 500g Aerosol



Part No. **\$10<sup>89</sup>** Inc. GST  
 1477/500 **\$9.90** Exc. GST



**Ultra Gas**  
 3 times faster heat transfer than propane!



## Trade flame Blow Torch Kits

Part No.	Description	Exc. GST	Inc. GST
211056	Swivel Blow Torch Kit	\$63.35	\$69.69
211067	Turbo Blow Torch Kit	\$82.59	\$90.85

## Trade flame Ultra Gas Cylinder

Part No. WMC-US  
**\$16<sup>30</sup>** Inc. GST  
**\$14.82** Exc. GST

## Magna-Lite Butane Table Top Torch



- Handy portable torch for industrial maintenance, tool and die shops, automotive repairs etc
- Waterproof piezo electronic ignition system for fast and reliable ignition every time
- Adjustable flame height and length, and level of heat output
- Flame lock-on allows hands-free operation



Part No.	Description	Exc. GST	Inc. GST
ML200	Torch	\$50.68	\$55.75
BR200	Butane Gas Refiller 200g	\$8.54	\$9.39



**20% OFF**

## Trade flame Handyman Pack

General purpose kits designed to be connected directly to a Primus (PRI2000) refillable cylinder or to larger cylinders via a handpiece and hose assembly.

- Pinpoint Burner (BJ8720), Medium Burner (BJ8719), Fantail Burner (BJ8724), Soldering bit & holder (BK8843), Control valve (BK8716), Adapter control valve (PR01), Handpiece (BK2119), 2m Hose (BK8179) and Durable Metal Carry Case

Part No. BJ2102 **\$124<sup>11</sup>** Inc. GST  
**\$112.83** Exc. GST



## Trade flame parts

Part No.	Description	Exc. GST	Inc. GST
BJ8719	Burner medium	\$15.09	\$16.60
BJ8725	Burner full flame	\$22.64	\$24.90
BK8716	Primus connecting valve bent stem	\$22.64	\$24.90
BK2119	Handpiece without control valve	\$18.87	\$20.76
BK8179	Hose 2m	\$23.59	\$25.95
BK8740	Hose 4m	\$35.80	\$39.38
POL21	Adapt pol cyl to 3/8lh fitting-straight	\$7.08	\$7.79



## BOC MasterStart Kit

BOC MasterStart Kit gets you started on general oxy-acetylene welding and cutting, with the flexibility to add accessories specific to your personal and job requirements - creating your own specially customised kit.

Part No. 105001 **\$369<sup>60</sup>** Inc. GST  
**\$336.00** Exc. GST

**5-YEAR** CONDITIONAL WARRANTY



**20% OFF**

## BOC MasterStart LPG Kit

BOC Masterstart LPG kit gets you started on general oxy-LPG cutting and brazing with the flexibility to add accessories specific to your requirements. Kit includes complete set of FBA for both torch and regulator ends.

Part No. 105009 **\$369<sup>60</sup>** Inc. GST  
**\$336.00** Exc. GST

**5-YEAR** CONDITIONAL WARRANTY



**20% OFF**

## BOC ProMaster Kit

BOC ProMaster is the supreme kit for all your welding, brazing, heating and cutting applications.

Part No. 105003 **\$484<sup>00</sup>** Inc. GST  
**\$440.00** Exc. GST

**5-YEAR** CONDITIONAL WARRANTY

# Finding your perfect match is easy with this a







Also select your ideal shielding gas from our extensive range on the back page.













Key

rootArc®, forceArc®, superPuls®, impuls®, activArc®, Spotmatic

Part Number	Description	Mild Steel	Stainless Steel	Aluminium	Welding Processes						Power Supply	Warranty (Years)	Price	
					MMA	MIG	TIG Arc Start	TIG DC	TIG AC	Inc.GST			Exc.GST	
MAGMIG150	<b>MagMate MIG 150</b> Light industrial, maintenance, DIY. Generator requirement: 9 kVA	✓	✓	✗	150A @ 60%	150A @ 60%	N/A	N/A	N/A	15A	1.5	\$587 <sup>17</sup>	\$533.79	
MMA130P	<b>BOC Smootharc 130P MMA</b> DIY/light industrial use. Generator requirement: 7 kVA	✓	✓	✗	130A @ 35%	N/A	Lift Arc	130A @ 35%	N/A	10A	1.5	\$215 <sup>57</sup>	\$195.98	
MMA170P	<b>BOC Smootharc 170P MMA</b> Light/medium industrial use. Generator requirement: 9 kVA	✓	✓	✗	170A @ 35%	N/A	Lift Arc	170A @ 35%	N/A	15A	1.5	\$313 <sup>00</sup>	\$284.63	
BOC185ACDC	<b>BOC Smootharc 185 AC/DC TIG</b> Variable balance control means you can select the amount of cleaning or penetration required for aluminium welds. Its pulse capability allows you to control heat input when working on thin materials and its simplistic control panel makes it easy to use. Ideal for sheet metals, stainless steel and aluminium fabrications. Suits light industrial, maintenance and DIY jobs. Generator requirement: 9 kVA. • Made in USA. 8m BOC26 torch, gas regulator and hose included.	✓	✓	(AC TIG Only)	135A @ 35%	N/A	HF	180 A @ 35% (DC)	180 A @ 35%	15A	1.5	\$1059 <sup>92</sup>	\$963.56	
BOCDC185	<b>BOC Smootharc HF DC 185 TIG Package</b> Inverter-based TIG welding machine with added MMA welding capability. Consistently delivers high quality TIG welding of steel, stainless steel and copper. The single phase 240V (15 A) gives greater usage location options. • Sheet metal • Stainless steel fabrication • Pipe welding • Root runs where high quality welds are required • Made in USA. 8m BOC26 torch, gas regulator and hose included.	✓	✓	✗	150A @ 60%	N/A	HF	185 A @ 60%	N/A	15A	1.5	\$724 <sup>80</sup>	\$658.91	
ELITETIG230ACDCVRD	<b>BOC Smootharc Elite 230 AC/DC VRD TIG Welder Package</b> Low-alloy and high alloy steels as a standard. • Special function allows for joining different thicknesses of material together. • 230A of welding current from a 240V mains supply. • Can be programmed to operate from a 10A outlet. • The added AS 1674.2 Cat C compliant VRD (voltage reduction device) function makes MMA welding a safer alternative on any worksite. • 4m TIG 300 torch, gas regulator and hose included.	✓	✓	(AC TIG Only)	180A @ 35%	N/A	HF	230 A @ 35% (DC)	✓	15A	1.5	\$4393 <sup>57</sup>	\$3994.15	
BOC180MIG	<b>BOC Smootharc MIG 180</b> Suits light industrial, maintenance and DIY jobs. Simplified settings/synergic control. Generator requirement: 9 kVA • 3m Binzel MB15 torch, gas regulator and hose included.	✓	✓	✗	N/A	175A @ 35%	N/A	N/A	N/A	15A	1.5	\$706 <sup>87</sup>	\$642.61	
BOC175MULTI	<b>BOC Smootharc Multiprocess 175 MIG</b> Can be used for aluminium. Suits light industrial, maintenance and DIY jobs. Simplified settings/synergic control. Generator requirement: 9 kVA Reduced OCV • Set includes: 3m Binzel MB15 torch, electrode holder, 4m TIG17 torch with spares, gas regulator and hose.	✓	✓	(MIG Only)	175A @ 20%	175A @ 25%	Lift Arc	175A @ 10%	N/A	15A	1.5	\$835 <sup>54</sup>	\$759.59	
091-005135-00032	<b>BOC Smootharc Elite Multiprocess 180 Pulse</b> A great investment for the serious welder. It offers three full-scale welding processes: MIG/MAG standard; MMA and TIG (Liftarc) welding in a single machine. Pre-programmed welding tasks help save you time and perfect pulse welding allows for superior results when working with stainless steel and aluminium. • 3m EWM torch, gas regulator and hose included.	✓	✓	(MIG Only)	60% @ 110A	60% @ 120A	Lift Arc	140A @ 60%	N/A	15A	3	\$2704 <sup>00</sup>	\$2458.46	
ADVANCE200C	<b>BOC Smootharc Advance 200C</b> Light industrial use. Semi-synergic control. Generator requirement: 13 kVA • Includes: 3m MB24 Binzel torch, extra feed rolls, tool tray, gas regulator and hose.	✓	✓	✗	N/A	200A @ 35%	N/A	N/A	N/A	15A	3	\$1448 <sup>52</sup>	\$1316.84	
ADVANCE275C	<b>BOC Smootharc Advance 275C</b> Light and medium industrial use. Semi-synergic control. Can be used for aluminium. Generator requirement: 20 kVA • Includes: 3m MB36 Binzel torch, extra feed rolls, tool tray, gas regulator and hose.	✓	✓	✓	N/A	275A @ 35%	N/A	N/A	N/A	15A	3	\$1568 <sup>37</sup>	\$1425.79	
ADVANCE275R	<b>BOC Smootharc Advance 275R</b> Light and medium industrial use. Semi-synergic control. Can be used for aluminium. Greater versatility due to separate wirefeeder (10m interconnecting cable). Generator requirement: 20 kVA • Includes: 3m MB36 Binzel torch, extra feed rolls, 1m and 10m interconnection cables, tool tray, gas regulator and hose.	✓	✓	✓	N/A	275A @ 35%	N/A	N/A	N/A	15A	3	\$2151 <sup>20</sup>	\$1955.64	

# Amazing line up of welding machines from BOC

-  rootArc – Short arc with easy weld modelling capabilities for trouble-free gap-bridging and positional welding.
-  forceArc – Heat-reduced, directionally stable, powerful arc with deep fusion penetration for the upper power range.
-  SuperPuls – process switching – The combination of EWM welding processes offers a multitude of possibilities.
-  impuls – Controlled, short circuit-free pulse arc for all positions, preferred for the transitional arc area.
-  activArc technology offers focussed arc for deep fusion and optimum root penetration.  Spotmatic saves 50% of tacking time.

Part Number	Description	Mild Steel	Stainless Steel	Aluminium	Welding Processes					Power Supply	Warranty (Years)	Price	
					MMA	MIG	TIG Arc Start	TIG DC	TIG AC			Inc.GST	Exc.GST
 ADVANCE 350R	<b>BOC Smootharc Advance 350R</b> Medium to heavy industrial use. Semisynergic control. Can be used for aluminium. Greater versatility due to separate wire feeder. Generator requirement: 18 kVA • Includes: 3m Abimig 355 Binzel torch, extra feed rolls, 1m and 10m interconnection cables, tool tray, gas regulator and hose.	✓	✓	✓	N/A	350A @35%	N/A	N/A	N/A	3 phase	3	\$2907 <sup>97</sup>	\$2643.61
 ELITEMMA125	<b>BOC Smootharc Elite MMA 125 VRD</b> Fitted with a AS 1674.2 Cat C fully compliant VRD	✓	✓	✗	35% @ 125A	N/A	Lift Arc	60% @ 125A	N/A	10A	3	\$906 <sup>29</sup>	\$823.90
 ELITEMMA162	<b>BOC Smootharc Elite MMA 162 VRD</b> Fitted with a AS 1674.2 Cat C fully compliant VRD	✓	✓	✗	35% @ 150A	N/A	Lift Arc	60% @ 130A	N/A	15A	3	\$1039 <sup>50</sup>	\$945.00
 ELITEMMA180	<b>BOC Smootharc Elite MMA 180 VRD</b> Fitted with a AS 1674.2 Cat C fully compliant VRD	✓	✓	✗	20% @ 180A	N/A	Lift Arc	60% @ 125A	N/A	15A	3	\$1501 <sup>50</sup>	\$1365.00
 ELITEMIG251	<b>BOC Smootharc Elite MIG 251</b> • Duty cycle: 30% @ 250A • 4 roll drive wire feeder • Air-cooled • 12 switching steps • Euro torch connector • Weight: 87.5 kg • 3m EWM torch, gas regulator & hose included. • 10m interconnecting cable	✓	✓	✓	N/A	30% @ 250A	N/A	N/A	N/A	15A	3	\$2227 <sup>50</sup>	\$2025.00
 ELITEMIG451PULSE	<b>BOC Smootharc Elite MIG 451 Progress Pulse</b> • Duty cycle: 80% @ 420A • Water/Air-cooled • Recommended generator rating 29.1 kVA • Fitted with a PC2 remote control torch • Gas regulator & hose included. • 10m interconnecting cable • 3m EWM PC2 torch included • VRD fitted, compliant to AS 1674.2 cat C	✓	✓	(MIG Only)	80% @ 420 A	80% @ 420 A	Lift Arc	80% @ 420 A	N/A	3 phase	3	\$11,506 <sup>50</sup>	\$10,460.45
 ELITE351I	<b>BOC Smootharc Elite 351 i-BASIC</b> • Inverter, gas-cooled • Package includes: 3m EWM torch, gas regulator & hose • MIG/MAG, forceArc, rootArc, MMA, TIG(Liftarc) & arc air gouging • Duty cycle 100% @ 350 A • Mobile – can be lifted by crane or moved by forklift • 4 roller wire feed equipped for 0.1 & 1.2mm steel wires • VRD fitted, compliant to AS 1674.2 cat C • 10m interconnecting cable	✓	✓	(MIG Only)	100% @ 350 A	100% @ 350 A	N/A	N/A	N/A	3 phase	3	\$7703 <sup>53</sup>	\$7003.21
 ELITE451I	<b>BOC Smootharc Elite 451 i-BASIC</b> • Inverter, gas-cooled • Package includes: 3m EWM torch, gas regulator & hose • MIG/MAG, forceArc, rootArc, MMA, TIG(Liftarc) & arc air gouging • Duty cycle 100% @ 420A • Mobile – can be lifted by crane or moved by forklift • 4 roller wire feed equipped for 0.1 & 1.2mm steel wire • VRD fitted, compliant to AS 1674.2 cat C • 10m interconnecting cable	✓	✓	(MIG Only)	100% @ 420 A	100% @ 420 A	N/A	N/A	N/A	3 phase	3	\$8338 <sup>22</sup>	\$7580.20
 091-005319-00532	<b>Phoenix 355 Progress Pulse</b> • MultiMatrix • Portable, compact inverter welding machine, DC, pulse • Modular (gas/water-cooled) • Multiprocess • Progress: Setting of all welding parameters and functions one-knob operation (Synergic) – pre-programmed welding tasks, • Ideal for welding self-shielding flux cored wires • Connection capability for remote control, function torch, cooling unit • Protective earth monitoring (PE) • Cooling unit can be added • 4-roll drive. Equipped for 1.0mm + 1.2mm steel wires • Innovative pulse welding • Extremely productive with uncompromising quality • Reliable short arc welding in all positions • 3m EWM PC2 torch, gas regulator & hose included	✓	✓	(MIG Only)	60% @ 300 A	60% @ 300 A	Lift Arc	60% @ 300 A	N/A	3 phase	3	\$5575 <sup>97</sup>	\$ 5069.06
 091-000183-28532	<b>Tetrix 200 Comfort 8P TG™</b> • Portable VRD gas-cooled welder • Easy to use on site • Ideal for every construction site • 8 JOBS can be programmed • Connection capability for remote control and function torch • 3m mains supply lead with 16A shock-proof plug • DC only • Overvoltage protection: Endless power with a 1-phase mains supply • Reliable ignition • Precise, focused arc with high plasma pressure • 8m TIG200 torch with U/D control, gas regulator & hose included	✓	✓	✗	60% @ 120A	N/A	HF	60% @ 110A	N/A	15A	3	\$2984 <sup>21</sup>	\$ 2712.92
 091-000186-28532	<b>Tetrix 300 2-Comfort 8P™ DC TIG Welder</b> • A modular (gas or water cooled) DC inverter welding machine. • 8 JOBS can be programmed. • Portable, compact, modular • Connection capability for remote control, function torch, cooling unit. • Cooling unit can be changed with no need for tools • 4m TIG 300 torch, gas regulator & hose included	✓	✓	✗	✓	N/A	HF	60% @ 240A	N/A	3 phase	3	\$4417 <sup>41</sup>	\$4015.83
 TETRIX300 ACDCVRD	<b>Tetrix 300 AC/DC Comfort™</b> • Perfect for large construction and tough assembly work • VRD function makes MMA welding a safe alternative • Torch allows easy control of programs and functions • AC special – reliable joining of aluminium with different thicknesses • 8 JOBS can be programmed • 4m TIG 300 torch, gas regulator & hose included	✓	✓	(AC TIG Only)	60% @ 270A (DC)	N/A	HF	100% @ 210A	✓	3 phase	3	\$6190 <sup>02</sup>	\$5627.29

LIMITED STOCK

LIMITED STOCK

# TRADE TOOLS & CONSUMABLES



## Silicon Bronze Welding Wire

- Used for welding of galvanised steel and MIG brazing of light gauge sections

Part No.	Size	Exc. GST	Inc. GST
211509	0.9mm, 5kg	\$124.42	\$136.86
211009	0.9mm, 13.6kg	\$347.70	\$382.47



## BOC ProSilver Silver Brazing Alloys

Part No.	Description	Exc. GST	Inc. GST
LTAP0205	ProSilver 2 2.5 x 750 mm, 0.5 kg	\$38.87	\$42.76
LTAT4501	ProSilver 45T 1.5 x 750 mm, 0.5 kg	\$304.00	\$334.40
LTAT4564	ProSilver 45T 1.5 x 500 mm, 2 rods	\$28.16	\$30.98
LTAF4550T	Silvercoat 45T 1.5 x 500 mm, 2 rods	\$28.81	\$31.69
LTAP1507	ProSilver 15 2.5 x 750 mm, 0.5 kg	\$104.53	\$114.99



## BOC Gouging Carbon DC

- Compacted quality carbon / graphite ensures effective, fast and efficient metal removal
- Pack of 50 gouging carbons

Part No.	Size	Exc. GST	Inc. GST
65G	6.5 x 305 mm	\$21.03	\$23.13
80G	8.0 x 305 mm	\$25.69	\$28.26
95G	9.5 x 305 mm	\$28.59	\$31.45



## BOC MIG Welding Pliers 200 mm

### Multi purpose

- Trims MIG wire
- Holds tips and nozzles
- Removes weld spatter
- Easy-to-use spring loaded handle

**\$19<sup>25</sup>**  
 \$17.50 Exc. GST

Part No. BOCMIGPLIER

## BOC Air Compact 2.5 Hp Compressor

AVAILABLE TO ORDER

Compact design and portable. Complete with 2 outlets - one through filter regulator and one directly out of the air receiver. Fitted with new Smart Filter.

- Pump up time to 100 psi: 1.10 mins
- Free air @140 psi: 235 Lpm
- Max psi: 145
- Warranty: 3 years on pump, 1 year on motor

**\$770<sup>00</sup>**  
 \$700.00 Exc. GST

Part No. BOC5000



AVAILABLE JULY 1



## Multi purpose trolley cart

- Convert your portable machine with this rolling steel welding cart - making it perfect for the novice or professional welder.
- Suitable for the BOC Smootharc MIG 180, 175 Multiprocess, TIG 185 DC, TIG 185ACDC, MMA130 and MMA170 machines.

**\$69<sup>31</sup>**  
 \$63.01 Exc. GST

Part No. 400840

## BOC TRADEMASTER

### 13 Piece Reversible Combination Gear Wrench Set\*

- 72 Teeth Gear Reversible Ratchet
- 15° Offset
- Sizes: 6, 8, 10, 12, 13, 14, 15, 17, 19, 21, 22, 24, 25 mm
- Forged CR-V Steel, Hardened, Mirror Polished & Chrome Plated

Part No. BOCTM037

\*While stocks last.



**\$134<sup>64</sup>**  
 \$122.40 Exc. GST

## BOC LED Work Light

- 21+5 LED dual function work light
- Power switch for work light & torch control
- Rechargeable 3.7V 1200 MAH lithium battery
- Mains (240V) & car (12V) chargers included
- Strong magnet base with foldable design and easy hook mounts

Part No. BOC021D

**\$44<sup>00</sup>**  
 \$40.00 Exc. GST



25 discs for the price of 20 in a Limited Edition Tin, Available from 1st July, PRE-ORDER YOUR TIN NOW!

## Flexovit A46T Ultra Thin Mega Inox Premium Cut-Off Wheel 25 Pack with collector tin

Ultra thin, premium grade cut-off wheel for cutting stainless steel and hard ferrous metals.

- Reusable tin
- Made in Australia
- Disc size: 125 x 1.0 x 22.23mm
- Fast, clean cutting and excellent life
- Free of iron, sulphur & chlorine

**\$46<sup>20</sup>**  
 \$42.00 Exc. GST

Part No. 66253371005



## Lufkin®

### Fluorolok 8m Measuring Tape

- Sure toggle lock button and over centre lock-shoe
- Removable belt clip
- Manufactured in Australia to comply with Australian Standard AS 1290-4-1995
- 8 m x 25 mm



**\$19<sup>75</sup>**  
 \$17.95 Exc. GST

Part No. 100192

# NEW BISLEY RANGE FEATURING HARD-WEARING, BREATHABLE, RIPSTOP FABRIC



AVAILABLE TO ORDER

## BISLEY® X Airflow™ Ripstop Men's Work Shirts

- Twin chest patch pockets with touch tape closure
- Left pocket with pen division and hidden phone pouch
- Two piece structured contrast coloured collar
- 100% Cotton Ripstop 150gsm
- 100% Cotton Mesh 125gsm
- Colours: ● Charcoal, ● Navy, ● Yellow/Navy, ● Orange/Navy
- Sizes: S-6XL

From **\$45<sup>38</sup>** Inc. GST  
 \$41.25 Exc. GST

Bisley style code	Description	Exc. GST	Inc. GST
<b>A</b> BS6414	Solid Colour	\$41.25	\$45.38
<b>B</b> BS6415	Two Tone	\$41.25	\$45.38
<b>C</b> BS6415T	Two Tone with reflective Tape	\$56.25	\$61.88



AVAILABLE TO ORDER

From **\$51<sup>15</sup>** Inc. GST  
 \$46.50 Exc. GST

## BISLEY® X Airflow™ Ripstop Vented Work Pants

- Curved waistband to prevent gaping at back
- Front slant pockets
- Front LHS multi purpose pocket and flap
- 100% Cotton Twill Ripstop 234gsm
- 100% Cotton Mesh 125gsm
- Colours: ● Black, ● Charcoal, ● Navy
- Sizes: Regular, Stout

Bisley style code	Description	Exc. GST	Inc. GST
<b>D</b> BP6474	Vented	\$46.50	\$51.15
<b>E</b> BP6474T	with Tape	\$54.00	\$59.40



AVAILABLE TO ORDER

From **\$57<sup>75</sup>** Inc. GST  
 \$52.50 Exc. GST

## BISLEY® X Airflow™ Ripstop Engineered Cargo Work Pants

- Modern engineered fit with contoured leg
- Double layer contoured knee
- Curved waistband to prevent gaping at back
- Multiple pockets
- 100% Cotton Twill Ripstop 234gsm
- Colours: ● Black, ● Charcoal, ● Navy
- Sizes: Regular, Stout

Bisley style code	Description	Exc. GST	Inc. GST
<b>F</b> BP6475	Cargo	\$52.50	\$57.75
<b>G</b> BP6475T	with Tape	\$57.00	\$62.70

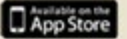


## BOC Scan To Order Mobile App

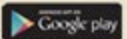
Scan a cylinder barcode to reorder | Store Locator | Product Catalogue with pricing

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# WIN this great welding combo

WIN a BOC Smootharc 180 MIG Welder and a Speedglas 9100XX Welding Helmet valued at \$1329.54 inc GST!

To enter simply make any purchase either in store, by telephone, or online, of at least 1 item from this catalogue within the promotional period. Fill out the online entry form on [www.boc.com.au](http://www.boc.com.au)\*

\*Full terms and conditions can be found at [www.boc-limited.com.au/en/news\\_and\\_media/competitions/](http://www.boc-limited.com.au/en/news_and_media/competitions/)

Entry is only open to residents of Australia over the age of 18.

Competition Licences: NSW: LTPS-15-03149, ACT: TP 15/05630



# Let's give breast cancer the boot



**\$10** from every pair sold is donated to help support women with breast cancer.



## Southern Cross Women's Boots

- Extra underfoot comfort!
- 150mm lace-up ankle boot with padded collar and tongue.
- Colours: PNK (Pink), PUR (Purple)
- Sizes: 4-11 (5.5-10.5 half sizes)

Part No. 522760/colour/size

**\$174<sup>74</sup>**  
\$158.85 Exc. GST



Blue men's boot can also be purchased online at [www.boc.com.au](http://www.boc.com.au) or ordered through your local Gas & Gear.

## 30% off\* list price for shielding gases

\*Promotional gas offer is not applicable to customers who already have agreed special pricing on a particular gas product/s.

### Shielding gas selection chart. (For GMA, flux-cored, metal-cored, solid wire welding)

Shielding gases are an important input into the welding process.

Shielding gas can impact:

- Metal transfer
- Arc stability
- Surface appearance
- Weld geometry
- Welding speed



# If a customer has special pricing loaded for a particular product(s) on their account, they will not be eligible for any promotional pricing for that product(s), including when the promotional pricing is cheaper. Offer valid from 01 June to 31 July 2015 for single cylinders only (not packs). Discount applicable only to gas component and does not apply to rental, handling, delivery.

Cylinder Colours	Gas	Code	Material Thickness (mm)		Weld Characteristics							Principal Benefits	
			1-12	13+	Penetration	Spatter free	Speed	Fillet shape	Finish				
<b>GMAW Carbon and Low Alloy Steels</b>													
	ARGOSHIELD® Light	060	■	■	■	■	■	■	■	■	■	■	Versatile for thin material, Minimal spatter.
	ARGOSHIELD® Universal	065	■	■	■	■	■	■	■	■	■	■	Most versatile wide working range.
	ARGOSHIELD® Heavy	122	■	■	■	■	■	■	■	■	■	■	Good appearance Low defect levels on thick material.
	ARGOSHIELD® MCW	066	■	■	■	■	■	■	■	■	■	■	Versatile suitable for solid and Metal Cored wire, up to 12mm.
	ARGOSHIELD® 52	070	■	■	■	■	■	■	■	■	■	■	Ideal for flux cored welding Good penetration.
<b>FCAW Carbon, Alloy and Stainless Steels</b>													
	ARGOSHIELD® 52	070	■	■	■	■	■	■	■	■	■	■	Good weld appearance, superior control in positional welding.
<b>MCAW Carbon and Low Alloy Steels</b>													
	ARGOSHIELD® MCW	066	■	■	■	■	■	■	■	■	■	■	Excellent appearance, low slag.
	ARGOSHIELD® 52	070	■	■	■	■	■	■	■	■	■	■	Good penetration.
<b>GMAW Stainless Steels</b>													
	STAINSHIELD®	075	■	■	■	■	■	■	■	■	■	■	Downhand fillet welding, thin plate.
	STAINSHIELD® Light	119	■	■	■	■	■	■	■	■	■	■	General purpose mixture, good wetting action, smooth weld surface.
	STAINSHIELD® Heavy	092	■	■	■	■	■	■	■	■	■	■	Versatile on thick material Excellent arc stability, fast speed, good penetration.
<b>GMAW Aluminium and Alloys</b>													
	ALUSHIELD® Light	079	■	■	■	■	■	■	■	■	■	■	Minimal spatter, good appearance, fast weld speed.
	ALUSHIELD® Universal	069	■	■	■	■	■	■	■	■	■	■	Most versatile wide working range.
	ALUSHIELD® Heavy	133	■	■	■	■	■	■	■	■	■	■	Fast, good penetration on thicker material, wide bead shape.

Arc Transfer: ■ Spray ■ Modified Spray ■ Dip Weld Characteristics ★★★★★ Excellent — ★☆☆☆ Poor

BOC Limited ABN 95 000 029 729

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