

→ Australian Promotion
SALE ends 30 September 2019



Gas & Gear

MACHINE MANIA SALE

Don't
miss
out



Get in store now to arrange your **FREE** demo

Stick welders that go where you go

RUN OUT

Once they're gone... they're GONE!



MMA 140

• Fitted with 10A plug

18-MONTH CONDITIONAL WARRANTY

Part No. **MAGMMA140DIY**

\$140⁶⁰

Strictly limited stock. Check with your Gas & Gear store for availability.

MMA 160

• Fitted with 15A plug

18-MONTH CONDITIONAL WARRANTY

Part No. **MAGMMA160DIY**

\$150⁵⁰



Smootharc MMA 131 VRD

• MMA and TIG Liftarc
• Fitted with 10A plug

18-MONTH CONDITIONAL WARRANTY

Part No. **MMA131VRD**

\$244⁰⁰
20% OFF

Smootharc MMA 171 VRD

• MMA and TIG Liftarc
• Fitted with 15A plug

18-MONTH CONDITIONAL WARRANTY

Part No. **MMA171VRD**

\$286⁵⁰
20% OFF

MMA Comparison

	140	160	131 VRD	171 VRD	Pico 160
Light industrial use	✓	✓	✓	✓	✓
Lightweight and portable	✓	✓	✓	✓	✓
Plug (Single phase)	10A	15A	10A	15A	15A
Duty cycle	20% @ 120A	20% @ 140A	20% @ 130A	20% @ 170A	30% @ 150A
Generator rating	6 kVA	6 kVA	7 kVA	9 kVA	9.9 kVA
VRD (AS 1674.2 compliant)	—	—	✓	✓	✓
Liftarc TIG function	—	—	✓	✓	✓
Inverter	—	—	✓	✓	✓
MMA pulse (minimises spatter)	—	—	—	—	✓
Package (Power source, electrode holder, work return lead, primary cable with plug)	✓	✓	✓	✓	✓

Great welds onsite with the PICO 160 cel puls VRD

Compact ... powerful ... reliable

- Small but mighty at only 4kgs.
- Great quality welds with plenty of amperage.
- Pulse weld setting for both MMA and TIG.
- Perfect for welding thick to thin material.
- Package includes: Machine, electrode holder, work return lead, primary cable with plug.
- Optional extra: BOC 150A TIG torch package. Purchased separately. (Part no. MMA-TIG)

3-YEAR CONDITIONAL WARRANTY

Part No. **091-002129-28532**

\$1,185⁰⁰

SAVE \$296

Dual function - MMA or TIG



ewm

Great control with less spatter
Pulse setting ideal for vertical up welding



Premium German brand
Exclusive to BOC

Available at selected BOC Gas & Gear stores. Check stock beforehand with your BOC store to avoid disappointment.

Increase productivity with these workhorses

Smootharc Advance II MIG 250C and 250R are not just MIG/stick welders but a complete package that includes a Binzel MIG torch, Argon regulator, full set of wire feed rollers, quick connect gas hose, MMA electrode holders (plus more) all easily stored inside your machine!

Smootharc Advance® II MIG 250C

- Light industrial use
- Single phase input, DC output
- Smooth arc characteristics across both ferrous and non-ferrous materials

3-YEAR CONDITIONAL WARRANTY

Part No. **ADVANCEII250C**

\$1,344⁸⁰

SAVE \$149

Single phase. High arc stability. Ideal for mild & stainless steel welding.



Get maximum reach with your wire feeder. Package includes 1.5m and 10m inter-connecting cable.

Smootharc Advance® II MIG 250R

- Single phase
- Offers high duty cycles for both MIG and MMA
- Suits steel, stainless steel and aluminium welding

3-YEAR CONDITIONAL WARRANTY

Part No. **ADVANCEII250R**

\$2,206⁴⁰

SAVE \$551



MAGMIG 145

- Infinite voltage control
- Polarity conversion
- Suitable for steel, stainless steel and gasless flux core wire

18-MONTH CONDITIONAL WARRANTY

Part No. **MAGMIG145**

\$387⁷⁰

SAVE \$109

Portable 10A MIG makes welding in tight spots easy.

MIG Comparison

	145	250C	250R
Machine type	Portable	Integrated	Power + Feeder
Plug (Single phase)	10A	32A	32A
Duty cycle	15% @ 145A	35% @ 250A	35% @ 250A
Generator rating	8 kVA	12 kVA	12 kVA
VRD (AS 1674.2 compliant)	—	—	—
Functions	MIG/MAG	MIG/MAG, MMA	MIG/MAG, MMA, FCAW
Inverter	✓	✓	✓
Power source, Operating manual	✓	✓	✓
Work return lead	Fixed	3m	3m
Welding torch	Fixed	Binzel MB36KD MIG/MAG torch	Binzel MB Grip 36KD torch
	U groove	—	0.8-0.9/1.0-1.2
Wire feed rollers	V groove	0.6-0.8/0.9-1.0/ 1.0-1.2	0.6-0.8/0.9-1.0/ 1.0-1.2
	Knurled	—	0.8-0.9/1.0-1.2
Regulator	—	✓	✓
Gas Hose	—	Quick connect	Quick connect
Extras	MMA electrode holder & cable	—	✓
	1.5 & 10m inter-connecting cables	—	✓

PACKAGE

Get organised!

This multi-purpose trolley cart helps you keep your machine and tools tidy and mobile.

Part No. **400840**

\$76⁶⁰

SAVE 20%



Versatile TIG Welders with MMA function

RUN OUT MODELS

Once they're gone... they're GONE!



Strictly limited stock. Check with your Gas & Gear store for availability.

High quality TIG welds of steel, stainless and copper.

Smootharc 185 DC TIG

- Light industrial use
- Pulse machine with low amperage lets you weld thin material with less distortion.
- Ideal for root runs where high quality welds are required

18-MONTH CONDITIONAL WARRANTY

Part No. **BOCDC185-1**

\$613⁹⁰

SAVE \$173



Ideal for welding aluminium and thin metals.

Smootharc 185 AC/DC TIG

- Light industrial use.
- Ideal for sheet metals, stainless steel and aluminium fabrications
- Pulse capability ideal for heat control when working on thin metals
- Foot control sold separately (N-R021014)

18-MONTH CONDITIONAL WARRANTY

Part No. **BOC185ACDC/FC**

\$1,123⁴⁰

SAVE \$298



Tetrix 351 AC/DC Smart

- Robust for heavy-duty applications
- Offers dynamic TIG arc for targeted and concentrated heat input
- Ideal for root welding
- Spotmatic halves tacking time – anti stick
- Able to connect remote control and function torch
- Can be optionally networked with LAN or WiFi and EWM Xnet software

3-YEAR CONDITIONAL WARRANTY

Part No. **TETRIX351ACDC**

\$9,323⁵⁰

SAVE \$3,141

EWM's activArc delivers high-quality welds no matter what position or material thickness.

Strictly limited stock. Check with your Gas & Gear store for availability.

TIG Comparison

	185 DC	185 ACDC	230 ACDC	300-2 DC	351 ACDC
Machine type	Portable	Portable	Portable	Portable	Mobile
Plug	15A	15A	15A	3 phase	3 phase
Duty cycle	30% @ 185A	30% @ 180A	60% @ 200A	60% @ 260A	60% @350A
Generator rating	9 kVA	9 kVA	8.1 kVA	16.3 kVA	20.5 kVA
VRD (AS 1674.2 compliant)	—	—	✓	✓	—
Cooling (torch)	—	—	Gas	Gas	Liquid
Functions	TIG, MMA	TIG, MMA	TIG, MMA	TIG, MMA	TIG, MMA, Air arc gouging
Inverter	✓	✓	✓	✓	✓
Power source, Operating manual	✓	✓	✓	✓	✓
TIG torch	BOC TIG torch 4m	BOC TIG torch 8m	TIG 300 G HD 2T 8P 4M torch	TIG 300 G HD 2T 8P 4M torch	Torch TIG 450 WD GRIP 8P 2T 8M UD
Work return lead	✓	✓	✓	✓	✓
Gas Hose	—	✓	✓	✓	✓
Regulator	✓	✓	✓	✓	✓
MMA electrode holder	✓	✓	—	—	—
Extras					
BOC TIG torch accessory kit	✓	—	—	—	—
Flowmeter	✓	—	—	—	—

PACKAGE



Tetrix 230 AC/DC Comfort™ 2.0 VRD

- Light/medium industrial use
- Inverter technology performs flawless joining of unalloyed, low-alloy and high alloy steels
- MMA capability with automated pulsing and anti-stick function
- Can be programmed to operate from a 10A outlet
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No. 091-000239-28532

\$4,929⁸⁰

SAVE \$1,232

“Since working with BOC and implementing our automated machinery, we have significantly increased our productivity levels. Changing our welding gas mixture has also given us a faster welding process, delivering stronger fusion and an aesthetically better result.”

Tom

General Manager
A&G Engineering, Griffith NSW
www.agengineering.com.au



Tetrix 300-2 Comfort 8P™ DC TIG Welder VRD

- Medium/heavy industrial use
- A portable gas cooled DC inverter welding machine
- 8 JOBS can be programmed
- Connection capability for remote control, function torch and cooling unit
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No. 091-000238-28532

\$5,703⁹⁰

SAVE \$1,425

Great precision, strength & finish

EWM processes give you full control of your weld.

EWM processes for faster, cost-effective welding



activArc

- Dynamic TIG arc for targeted and concentrated heat input
- Safe TIG welding in all positions and panel thicknesses
- Full control over arc energy



Spotmatic

- Easy and accurate welding results
- Less tacking time due to elimination of the usual trigger pulling
- No special torches required



Premium German brand Exclusive to BOC

Available at selected BOC Gas & Gear stores. Check stock beforehand with your BOC store to avoid disappointment.



Premium German brand
Exclusive to BOC

Overstocked
**MEGA
DEAL**



Taurus 355 Basic TDM VRD

- Medium industrial use
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005286-28532

\$6,559⁵⁰

SAVE \$1,157



Taurus 405 Basic TDM VRD

- Heavy industrial use
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005241-1B532

\$5,995⁰⁰

SAVE \$2,056



Taurus 405 Basic TDW VRD

- Heavy industrial use
- Liquid cooled

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005438-28532

\$8,091¹⁰

SAVE \$1,427



Produces
a faster, cleaner
weld saving you
time and money
in clean up.



Taurus 405 Synergic 5 MM TDW VRD

- Heavy industrial use
- Program operations with 16 programs per JOB
- Spot welding/tack function
- EWM patented processes - rootArc®, forceArc® and superPuls®
- Liquid cooled

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005439-28532

\$9,117⁷⁰

SAVE \$1,608

Taurus MIG Comparison

	355 Basic TDM	405 Basic TDM	405 Basic TDW	405 Synergic TDW
Machine type	Power + Feeder	Power + Feeder	Power + Feeder	Power + Feeder
Plug (3 phase)	✓	✓	✓	✓
Duty cycle	60% @ 350A	100% @ 400A	100% @ 400A	100% @ 400A
Generator rating	13.1 kVA	25 kVA	25 kVA	25 kVA
Multiprocess	MIG/MAG	✓	✓	✓
	Liftarc TIG	—	—	✓
	FCAW	✓	✓	✓
	MMA	✓	✓	✓
	Arc air gouging	✓	✓	✓
Gas cooled (torch)	✓	✓	—	—
Liquid cooled (torch)	—	—	✓	✓
VRD (IEC 60974-1 & AS 1674-2 Category C Environment)	✓	✓	✓	✓
Power source	✓	✓	✓	✓
Wire feeder	Drive 4 Basic	Drive 4 Basic	Drive 4 Basic	Drive 4X HP
Intermediate hose package	70 sqmm 10M G 19pol	70 sqmm 10M G 19pol	70 sqmm 10M W 19pol	70 sqmm 10M W
Trolley 55-5 DM	✓	✓	✓	✓
ON Trolley 55	✓	✓	ON Traverse Trolley 55.2-2	✓
MIG torch	MT401G 3M M8 torch	MT401G 3M EZA M8 torch	MT451W 4M EZA M8 torch	MT451W 4M EZA M8 torch
Work return lead	✓	✓	✓	✓
Regulator	✓	✓	✓	✓

PACKAGE

Complete multi jobs with these all-rounders



Smootharc 250 Multiprocess

- Light industrial and repair
- Synergic machine with arc stability offers MIG pulse that's ideal for aluminium welding.
- Welding parameters chart makes setting up easy.
- Spool-gun compatible (sold separately).

18-MONTH CONDITIONAL WARRANTY

Part No. BOC250MULTI

\$1,584⁰⁰

SAVE \$396



Picomig 180 Puls

- Light industrial use
- Programmable welding tasks
- Perfect for stainless steel and aluminium
- Pulse welding

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005545-00532

\$2,979²⁰

SAVE \$744

Top of the range, portable MIG with full pulse.



Phoenix 405 Progress Puls

- Allows you to program welding tasks
- Reliable short-arc welding in all positions
- Option to network via LAN or WiFi, Xnet-compatible
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No.

091-005321-28532

\$10,558⁶⁰

SAVE \$1,863

EWM processes deliver amazing welds on aluminium and stainless steel.



Premium German brand
Exclusive to BOC

Available at selected BOC Gas & Gear stores. Check stock beforehand with your BOC store to avoid disappointment.

EWM Patented Processes



rootArc®

- Short circuiting with easy weld pool control capabilities for trouble-free gap-bridging and positional welding.



forceArc®

- Low heat input, highly stable, powerful arcs with deep fusion penetration for the upper power range. For carbon, low alloy and high tensile steels.



superPuls®

- The combination of EWM welding processes offers a multitude of possibilities.



impuls®

- Controlled, short circuit-free pulse arc for all positions, resulting in minimal spatter.

MP Comparison

	250	Pico 180	Phoenix 405
Machine type	Portable	Portable	Mobile
Plug (Single phase)	32A	15A	3 phase
MIG/MAG	standard, MIG pulse	standard	DC, pulse, standard
Functions	MMA	✓	✓
	TIG (Liftarc)	✓	✓
	arc air gouging	—	—
Synergic	✓	—	✓
Work materials	Steel, Aluminium	Steel, Aluminium, Stainless steel	Steel, Aluminium, Stainless steel
Inverter	✓	✓	✓
Cooling (torch)	—	Gas	Gas
VRD (AS 1674.2 compliant)	—	—	✓
Power source, Operating manual	✓	✓	✓
Work return lead	✓	✓	✓
MIG Torch	Binzel MB36KD MIG torch	MT221G 3M EZA M6	MT401X PC2 gas cooled MIG torch 4m
Electrode holder	✓	—	—
TIG torch	SR26 TIG torch 4m	—	—
Regulator	✓	✓	✓
Gas Hose	Quick connect	✓	—
Extras	Aluminium torch conversion kit	Gas nozzle, innershield	4X EX wire feeder, Trolley 55-5 DM, On Trolley 55 (wirefeeder tray), 10m Inter-connecting cable

PACKAGE

Fast and easy plasma cutting



RUN OUT

Once they're gone... they're GONE!

Smoothcut Plasma 40

- Light industrial use
- Portable and lightweight
- Quality cutting of mild steel up to 9mm
- Compressor required
- Generator 11 kVa

Package consists of:

- Power source
- BOC Plasma 40 torch
- Work return lead
- Air pressure regulator
- Air hose and connectors
- Operating manual

18-MONTH CONDITIONAL WARRANTY

Part No. **CUT40C**

\$767²⁰

SAVE \$352



Strictly limited stock. Check with your Gas & Gear store for availability.

Smoothcut Plasma 100

- Medium to heavy industrial use
- Three phase plasma cutter
- Delivers quality smooth cut of up to 30mm mild steel
- Double insulated torch trigger prevents accidental start up
- Compressor required
- Generator 18 kVa

Package consists of:

- Power source
- Plasma torch
- Work return lead and clamp
- Air pressure regulator
- Air hose and connectors
- Operating manual

18-MONTH CONDITIONAL WARRANTY

Part No. **CUT100B**

\$2,125²⁰

SAVE \$236



Get in store now to arrange your **FREE** demo

BOC Gas & Gear locations across Australia

*Gas Depot only

ACT

Canberra 9 Barrier St, Fyshwick (02) 6280 6921

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